

American Standard



BATH/SHOWER

Installation Instructions

6180 6181

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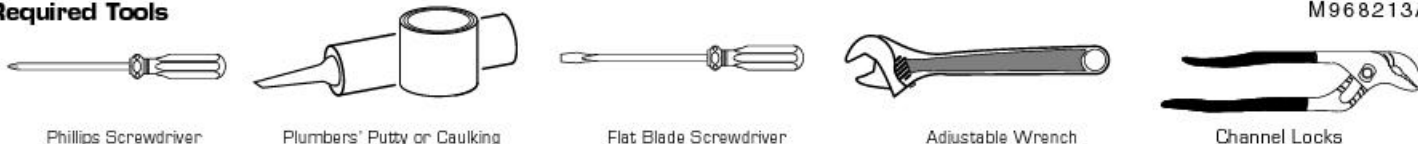
To ensure that your installation proceeds smoothly—please read these instructions carefully before you begin.



Certified to comply with ANSI A112.18.1

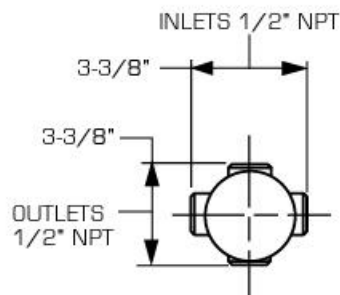
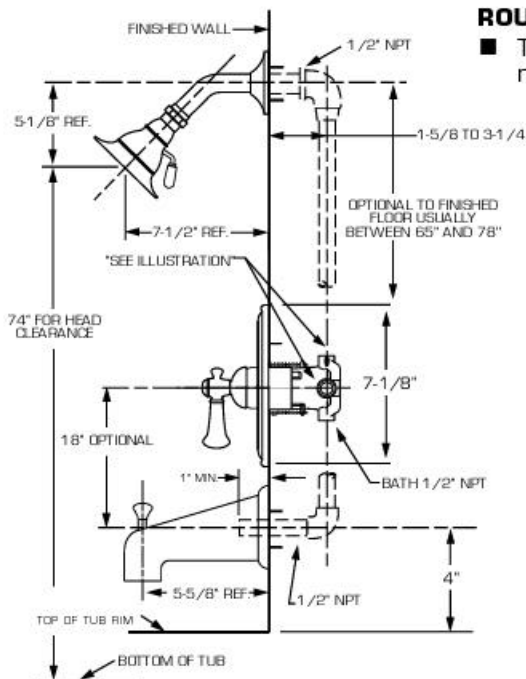
Required Tools

M968213A



ROUGHING-IN DIMENSIONS

- To assure proper positioning in relation to wall, note roughing-in dimensions.



THREADED INLETS

1

ROUGHING-IN

CAUTION

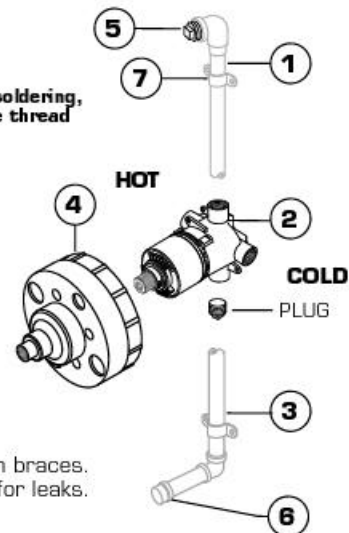
Turn off water at main supply.

NOTE When soldering, remove PLASTER GUARD, CARTRIDGES and CHECK STOPS (IF PRESENT). When finished soldering, flush valve body, replace cartridges, check stops (if present) and plaster guard to continue installation. Use thread sealant or Teflon tape on threaded connections.

- See Roughing-in diagram before starting.
- Connect RISER PIPE (1) to MANIFOLD (2) top outlet marked "SHR".
- Connect TUB FILLER PIPE (3) at bottom outlet marked "TUB".
- Supply connections are:
 - 1/2" female NPT for threaded inlets
- For proper positioning the finished wall must be within side wall of PLASTER GUARD (4).

- If the valve is installed on a fiberglass or other thin wall application, the PLASTER GUARD (4) can be used as a support.
- Cut a 3" dia. hole in the shower stall.
- Remove PLASTER GUARD (4), rotate 90 degrees so that indicated screw holes fit MANIFOLD (2).
- Push CAP on valve, place ESCUTCHEON on and attach with screws.

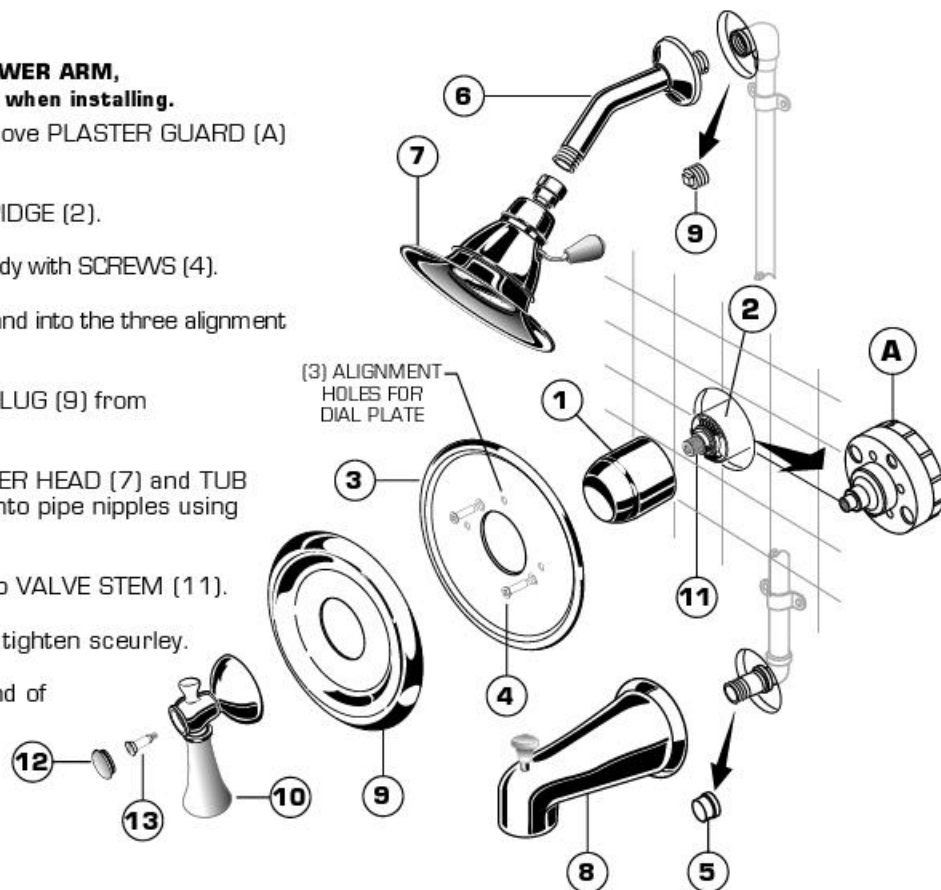
- Connect hot and cold water supplies.
- Cap off shower pipe (5) and tub filler pipe (6).
- For support, use pipe BRACES (7) secured to wooden braces.
- With valve turned off, turn on water supplies. Check for leaks.



2 INSTALL TRIM

CAUTION: Protect finish on SHOWER ARM, SHOWER HEAD and TUB SPOUT when installing.

- When finished tiling the wall, remove PLASTER GUARD (A) and turn off water supply.
- Push CAP (1) over VALVE CARTRIDGE (2).
- Mount ESCUTCHEON (3) to valve body with SCREWS (4).
- Push DIAL PLATE (9) over CAP (1) and into the three alignment holes in ESCUTCHEON (3).
- Remove PIPE CAP (5) and PIPE PLUG (9) from shower pipe and tub filler pipe.
- Install SHOWER ARM (6), SHOWER HEAD (7) and TUB FILLER SPOUT (8) by threading onto pipe nipples using teflon tape or pipe sealant.
- Align HANDLE (10) and push onto VALVE STEM (11).
- Insert HANDLE SCREW (13) and tighten securely.
- Push INDEX BUTTON (12) into end of Handle (10).



3 TO GAIN ACCESS TO VALVE FOR SERVICING

- Pull out INDEX CAP, unscrew HANDLE SCREW and pull HANDLE off valve stem.
- Remove two SCREWS holding ESCUTCHEON and remove ESCUTCHEON.
- Remove COVER by pulling straight out.
- Shut off water supply by either closing off main water supply.

VALVE LEAKS WHEN SHUT OFF

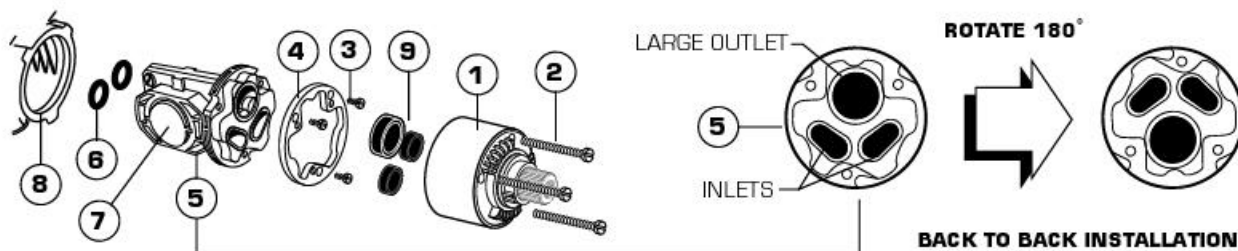
- Remove CARTRIDGE (1) by removing CARTRIDGE SCREWS (2). Remove three SCREWS (3) from FIXATION RING (4) and pull out PRESSURE BALANCING (5) unit.
- Clean SEALS (9) on base of CARTRIDGE (1). Check base of PRESSURE BALANCING UNIT (5) and clean O-RINGS (6). Remove CAPS (7) and check O-RINGS on inside of CAPS (7) for debris. Clean inside sealing surfaces of VALVE BODY (8).
- Re-assemble PRESSURE BALANCING UNIT (5) and CARTRIDGE (1). Tighten all screws.
- Turn on water supply and see above for installing TRIM and HANDLE. If it still leaks, replace pressure balancing unit (M952100-0070A).

UNABLE TO MAINTAIN CONSTANT TEMPERATURE

- Remove PRESSURE BALANCE UNIT (5).
- Remove CAPS (7) and clean valve thoroughly.
- Examine balancing unit and check condition of O-ring on end of piston. Piston should move back and forth. Order Repair Part M952100-0070A if balancing unit is defective.
- Replace CAPS (7) and install PRESSURE BALANCE UNIT (5). Make sure inlets line up with two holes in bottom of casting. Top flange should butt-up against top of casting.

BACK TO BACK INSTALLATION

- Remove PRESSURE BALANCE UNIT (5). Rotate PRESSURE BALANCE UNIT (5) 180° so that the inlets face up and the large outlet port faces down.
- Push PRESSURE BALANCE UNIT (5) in casting make sure inlets line up with holes in bottom of casting. Top flange should butt up against top of casting. Reassemble FIXATION RING (4) and CARTRIDGE (1).



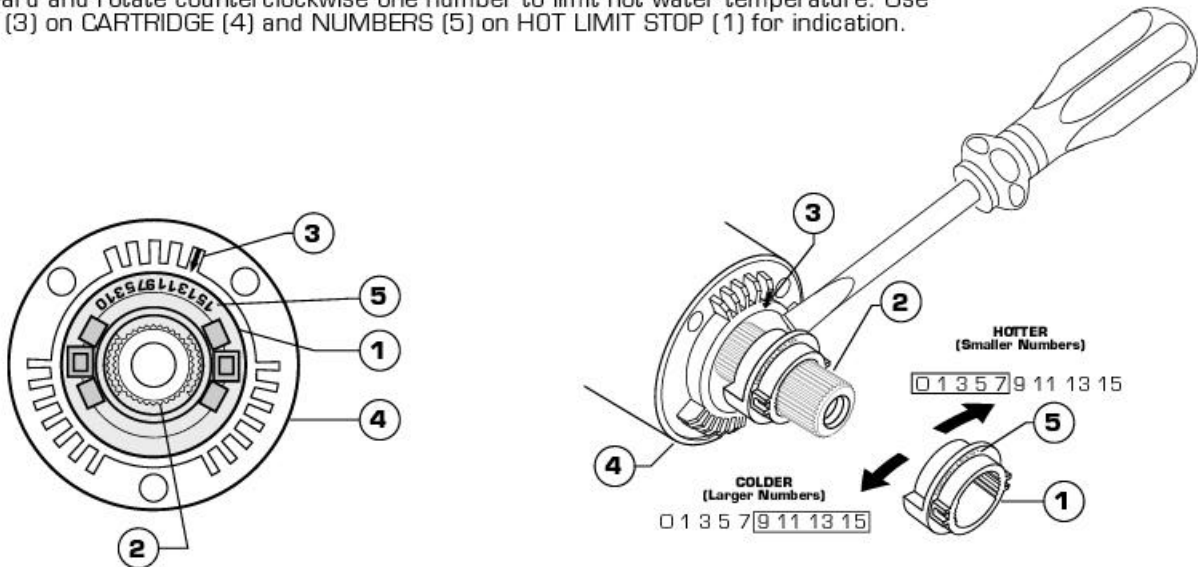
BACK TO BACK INSTALLATION

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4

ADJUST HOT LIMIT STOP

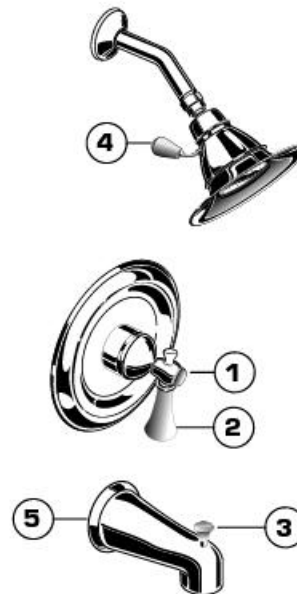
- By restricting HANDLE rotation and limiting the amount of hot water allowed to mix with the cold, the HOT LIMIT SAFETY STOP (1) reduces risk of accidental scalding. To set the maximum hot water temperature of your faucet, all you need to do is adjust the setting on the HOT LIMIT SAFETY STOP (1).
- Turn CARTRIDGE STEM (2) to the OFF position (coldest setting) before making adjustment to HOT LIMIT STOP (1). Use a flat blade screwdriver to pry free the HOT LIMIT SAFETY STOP (1). Pull forward and rotate counterclockwise one number to limit hot water temperature. Use ARROW (3) on CARTRIDGE (4) and NUMBERS (5) on HOT LIMIT STOP (1) for indication.



5

TEST INSTALLED FITTING

- Turn VALVE (1) "off".
- With HANDLE (2) in "off" position, turn on water supplies and check all connections for leaks.
- Operate HANDLE (2) and flush water lines thoroughly. Pull DIVERTER (3) up and check SHOWER (4) for proper operation.
- Check SPOUT (5) and SHOWER (4) connections for leaks.



CARE INSTRUCTIONS:

DO: SIMPLY RINSE THE PRODUCT CLEAN WITH CLEAR WATER. DRY WITH A SOFT COTTON FLANNEL CLOTH.

DO NOT: CLEAN THE PRODUCT WITH SOAPS, ACID, POLISH, ABRASIVES, HARSH CLEANERS, OR A CLOTH WITH A COARSE SURFACE



HOT LINE FOR HELP
For toll-free information and answers to your questions, call:
1 (800) 223-0068
Weekdays 8:00 a.m. to 8:00 p.m. EST
IN CANADA 1-800-387-0369 (TORONTO 1-905-306-1093)
Weekdays 8:00 a.m. to 7:00 p.m. EST

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American Standard



BATH/SHOWER MODEL NUMBER

6180
6181

060351-YYY0A
SHOWER ARM AND FLANGE

M962167-YYY0A
ESCUTCHEON AND SCREWS

M953575-YYY0A
SHOWER HEAD

078016-YYY0A
ESCUTCHEON SCREWS

M909657-0070A
DIAL PLATE

M907050-YYY0A
ESCUTCHEON CAP SET

M962170-0070A
INDEX BUTTON

A918657-0070A
HANDLE SCREW

M952100-0070A
PRESSURE
BALANCING UNIT

M961854-0070A
FIXATION RING
WITH SCREWS

027816-0070A
1/2" NPT PLUG

A923611-0070A
HOT LIMIT STOP

M962169-YYY0A
HANDLE

M907557-YYY0A
TUB SPOUT
ESCUTCHEON

A954440-0070A
CARTRIDGE

023603-0070A
CARTRIDGE SCREWS

M953415-YYY0A
DIVERter SPOUT (IPS)

M962168-0070A
DIVERter SPOUT
REPAIR KIT

Replace the "YYY" with
appropriate finish code

CHROME	002
SATIN	295